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Tetrahedron Letters

Tetrahedron Letters 48 (2007) 5107–5110

## Synthesis of protected norcysteines for SPPS compatible with Fmoc strategy

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> Received 12 January 2007; revised 11 May 2007; accepted 14 May 2007 Available online 18 May 2007

Abstract—We report the synthesis of racemic Alloc-Ncy(Tmob)–OH, the resolution of its methyl ester and demonstrate its application to form a norcystine bridge in octreotide-amide using the Fmoc strategy on solid phase. N-Alloc and S-Tmob protections of norcysteine (Ncy) were found to be a preferred choice for Fmoc strategy over three other protected norcysteines synthesized, that is, Fmoc-Ncy(tBu)–OH, Alloc-Ncy(tBu)–OH, and Alloc-Ncy(Trt)–OH. © 2007 Elsevier Ltd. All rights reserved.

Norcysteine (Ncy) or  $\alpha$ -thiolglycine (H<sub>2</sub>N–CH(SH)– COOH) is an unnatural amino acid possessing an electronegative sulfur atom attached directly to the a-carbon atom. Recently, we described the synthesis of Boc-D,L-Ncy(Mob)–OH, the resolution of its methyl ester, and the introduction of both D- and L-Ncy in cyc-lic gonadotropin-releasing hormone (GnRH) analogs.<sup>[1](#page-3-0)</sup> Boc-Ncy(Mob)–OH is compatible with SPPS using Boc strategy and can be introduced in peptides as a bridge head to constrain peptide conformation via norcysteine-containing disulfide bridges that are shorter in ring size than the cystine bridges by one or two methylene groups. Herein we describe the synthesis of N- and S-protected norcysteines for Fmoc strategy.

In studies directed toward the protected norcysteines for Fmoc strategy, the  $\alpha$ -amino group of norcysteine was protected with  $Fmoc^2$  $Fmoc^2$  and Alloc,<sup>[3](#page-3-0)</sup> as both can be easily removed during SPPS under basic and neutral conditions, respectively. The sulfhydryl function was protected either with  $t\text{Bu}^4/\text{Trt}^5/\text{Tmob}^6$  $t\text{Bu}^4/\text{Trt}^5/\text{Tmob}^6$  $t\text{Bu}^4/\text{Trt}^5/\text{Tmob}^6$  $t\text{Bu}^4/\text{Trt}^5/\text{Tmob}^6$  $t\text{Bu}^4/\text{Trt}^5/\text{Tmob}^6$  $t\text{Bu}^4/\text{Trt}^5/\text{Tmob}^6$  for their stability during deprotection of Fmoc/Alloc groups and for their lability<sup>[7](#page-3-0)</sup> after the cleavage of the desired peptide from the resin or during the cleavage step. The synthesis of racemic N- and S-protected norcysteines (4a–d) is illustrated in [Scheme 1](#page-1-0). In short, refluxing Fmoc- or Alloccarbamate (1) and glyoxylic acid monohydrate (2) in acetone for 5 h or stirring in diethylether at room temperature (rt) overnight yielded the  $\alpha$ -hydroxy intermediate (3). The reaction of tert-butylthiol/tritylthiol/ 2,4,6-trimethoxybenzylthiol<sup>8</sup> in toluene with  $3$  in the presence of PTSA afforded the racemic N- and S-protected norcysteines (4a–d). We attempted to separate the enantiomers of 4a–d by stereoselective enzymatic resolution of their methyl esters  $5a-d$  using papain.<sup>[1](#page-3-0)</sup> Methyl esters (5a–d), which are the preferred substrate for the papain-catalyzed hydrolysis, were obtained by reacting the racemic amino acids (4a–d) with trimethyl-silyldiazomethane.<sup>[10](#page-3-0)</sup> Our attempts to enzymatically resolve the racemic methyl esters 5a and 5c using papain were unsuccessful. The enzymatic resolution of 5a and  $\frac{1}{2}$  see with  $\alpha$ -chymotrypsin and subtilisin also failed, and may be attributed to the bulkier Fmoc/Trt groups, which may affect the substrate recognition. However, we were successful in resolving racemic methyl esters 5b and 5d using papain<sup>[1](#page-3-0)</sup> to optically enriched protected L-norcysteines  $\overline{6b}$  and  $\overline{6d}^{11}$  $\overline{6d}^{11}$  $\overline{6d}^{11}$  with enantiomeric excess of 80% and >98%, respectively. The papain catalyzed hydrolysis was carried out in phosphate buffer (pH 6.2) containing 60% CH<sub>3</sub>CN at 25 °C and monitored by chiral RP-HPLC using chiralcel<sup>®</sup> OD-RH<sup>TM</sup> column ([Fig. 1\)](#page-1-0). After 24 h, the reaction mixture contained 50% acid according to chiral RP-HPLC and was quenched by adding acetic acid. The crude products containing unreacted D-methyl esters and the resolved L-acids (6b and 6d) were separated by column chromatography[.12](#page-3-0)

Keywords: Norcysteine; Norcystine; SPPS; Somatostatin; Octreotide. \* Corresponding author. Tel.: +1 858 453 4100; fax: +1 858 552

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<sup>0040-4039/\$ -</sup> see front matter © 2007 Elsevier Ltd. All rights reserved. doi:10.1016/j.tetlet.2007.05.082

<span id="page-1-0"></span>

Scheme 1. Synthesis of N- and S-protected norcysteines. Reagents and conditions: (i) acetone, reflux, 5 h or diethylether, rt, overnight; (ii) tertbutylthiol/tritylthiol/2,4,6-trimethoxybenzylthiol, benzene, PTSA, Dean–Stark, reflux, 6 h; (iii) Me<sub>3</sub>SiCHN<sub>2</sub>, benzene/methanol (4:1); (iv) papain,  $CH<sub>3</sub>CN/b$ uffer (3:2), pH 6.2.



Figure 1. Chiral HPLC profile of the enzymatic hydrolysis of racemic Boc-Alloc-Ncy(Tmob)-OCH<sub>3</sub> (5d). Reaction progress (a) initial, retention time  $(t_R)$  for racemic ester is 30.34 min and 30.96 min (b) after 24 h,  $t_R$  for resolved Alloc-Ncy(Tmob)–OH is 25.32 min and  $t_R$  for unreacted Alloc- $DNcy(Tmob)-OCH<sub>3</sub>$  is 30.31 min. The HPLC assay conditions for the chiralcel<sup>®</sup> OD-RH<sup>TM</sup> reversed-phase column (0.46 cm × 15 cm): buffer A, 0.1% TFA in H<sub>2</sub>O, buffer B, CH<sub>3</sub>CN in A; gradient elution from  $10\%$  B to 70% B in 30 min and then 95% B in 2 min at a flow rate of 0.5 mL/min. UV detection, 0.1 AUFS at 210 nm.

The compatibility of **6b** and **6d** in SPPS to form a norcystine bridge was investigated in somatostatin analog octreotide-amide.<sup>[13](#page-3-0)</sup> All of the peptides  $7-9$  [\(Table 1](#page-2-0)) were synthesized manually on a 2,4-dimethoxybenz-hydrylamine resin (DMBHA-resin,<sup>[14](#page-3-0)</sup> substitution 0.25 mmol/g resin) or Rink Amide AM resin (Novabiochem, substitution, 0.70 mmol/g resin) using the Fmoc strategy.<sup>[15](#page-3-0)</sup>

Each coupling reaction was achieved using a threefold excess of amino acid, and utilizing  $N, N'$ -diisopropylcarbodiimide (DIC)/1-hydroxybenzotriazole(HOBt)-mediated activation of the carboxyl group in DMF. Piperidine treatment (25% piperidine in DMF) was used for the Fmoc removal and the Alloc deprotection was performed under neutral conditions, that is,  $Pd(PPh<sub>3</sub>)<sub>4</sub>/$  $PhSiH<sub>3</sub>/DCM<sup>16</sup>$  $PhSiH<sub>3</sub>/DCM<sup>16</sup>$  $PhSiH<sub>3</sub>/DCM<sup>16</sup>$  in the presence of argon. The fully protected peptido resins  $[Boc-pPhe^1-Ncy(tBu)^2-Phe^3]$  $\frac{1}{D}$ Trp(Boc)<sup>4</sup>-Lys(Boc)<sup>5</sup>-Thr(tBu)<sup>6</sup>-Ncy(tBu)<sup>7</sup>-Thr(tBu)<sup>8</sup>resin and  $Boc-DPhe^1-Ncy(Tmob)^2-Phe^3-DTrp(Boc)^4$ - Lys(Boc)<sup>5</sup>-Thr(tBu)<sup>6</sup>-Ncy(Tmob)<sup>7</sup>-Thr(tBu)<sup>8</sup>-resin] were cleaved with the cocktail mixture of  $TFA/H_2O/EDT/$ TIS  $(94:2.5:2.5:1)$  for 3 h to give the crude peptide 8 and disulfide-reduced form of the peptide 9, respectively. The excess of TFA was then removed in vacuo and the crude peptides were precipitated by the addition of excess of tert-butyl methyl ether. Analysis of the crude peptides by RP-HPLC and mass spectroscopy revealed deprotection of Tmob, but not *t*Bu protection from the sulfhydryl function of Ncy. The linear precursor peptide DPhe<sup>1</sup>- $Ncy^2-Phe^3-DTrp^4-Lys^5-Thr^6-Ncy^7-Thr^8-NH_2$  obtained from the  $Boc-DPhe^1-Ncy(Tmob)^2-Phe^3-DTrp(Boc)^4$ -Lys(Boc)<sup>5</sup>-Thr(tBu)<sup>6</sup>-Ncy(Tmob)<sup>7</sup>-Thr(tBu)<sup>8</sup>-resin was oxidatively cyclized in the presence of  $I_2$ <sup>[17](#page-3-0)</sup> to give the crude cyclic peptide 9 [\(Fig. 2](#page-2-0)).

Our attempts to remove  $t$ Bu protection from peptide 8 using DMSO/TFA mixtures<sup>[18](#page-3-0)</sup> or using Hg(II) acetate<sup>[19](#page-3-0)</sup> failed with noticeable side products on RP-HPLC. Further experiments were directed toward on-resin

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<sup>a</sup> Percentage purity determined by HPLC using buffer A: TEAP, pH 2.30, buffer B: 60% CH<sub>3</sub>CN/40% A under gradient conditions (20% to 50% B over 30 min), at a flow rate of 0.2 mL/min on a Vydac C<sub>18</sub> column (0.21 cm × 15

<sup>b</sup> Percentage purity determined by capillary zone electrophoresis (CZE) using a Beckman P/ACE System 2050 controlled by an IBM Personal system/ 2 model 50Z; field strength of 15 kV at 30 °C. Buffer, 100 mM sodium phosphate (85:15, H<sub>2</sub>O:CH<sub>3</sub>CN), pH 2.50, on an Agilent µSil bare fused-<br>silica capillary (75 µm i.d. × 40 cm length). Detection at 214 nm.

<sup>c</sup> Retention times under HPLC conditions described above.

<sup>d</sup> Mass spectra (MALDI-MS) were measured on an ABI-Voyager DE-STR instrument using saturated solution of a-cyano-4-hydroxycinnamic acid in 0.3% trifluoroacetic acid and 50% acetonitrile as matrix. The calculated [M+H] of the monoisotope was compared with the observed [M+H]<sup>+</sup> monoisotopic mass.



Figure 2. RP-HPLC profile of (a) crude and (b) purified peptide (9). RP-HPLC conditions: buffer A, TEAP pH 2.30; buffer B, 60% CH<sub>3</sub>CN/40% A; gradient elution from 20% to 50% buffer B in 30 min at a flow rate of 0.2 mL/min on a Vydac C<sub>18</sub> column (0.21 cm × 15 cm, 5 µm particle size, 300 Å pore size). UV detection, 0.1 AUFS at 210 nm.

oxidative deblocking of tBu protection using  $Tl(tfa)_{3}^{3}$ . The fully protected  $\vec{B}$ oc-pPhe<sup>1</sup>-Ncy( $\vec{t}$ Bu)<sup>2</sup>-Phe<sup>3</sup>- $\mathrm{DTrp(}Boc)^{4}\text{-}Lys(}Boc)^{5}\text{-}Thr(tBu)^{6}\text{-}Ncy(tBu)^{7}\text{-}Thr(tBu)^{8}\text{-}$ DMBHA resin was treated with  $Tl(tfa)$ <sub>3</sub> (1.2 equiv), 3 h in DMF-anisole (19:1) at  $0^{\circ}$ C. The cleavage of the peptido resin with a cocktail mixture of  $TFA/H<sub>2</sub>O/TIS$ (95:2.5:2.5) followed by post cleavage workup did not show the desired  $[Ncy^2, Ncy^7]$ octreotide-amide (9) on RP-HPLC.

All of the crude peptides  $(7-9)$  were purified<sup>[21](#page-3-0)</sup> by RP-HPLC in at least two different solvent systems (TEAP pH 2.25 and 0.1% TFA on  $C_{18}$  silica). The analytical techniques used for the characterization of the analogs in Table 1 included RP-HPLC with two different solvent systems (0.1% TFA and TEAP pH 2.30) and capillary zone electrophoresis (CZE). Mass spectrometric analysis supported the identity of the intended structures (Table 1). Additionally, the structure of 9 was confirmed by coinjection experiment on RP-HPLC with  $[Ncy^2, Ncy^7]$ octreotide-amide synthesized in parallel using resolved Boc-Ncy(Mob)– $OH<sup>1</sup>$  and Boc strategy.

In conclusion, we have shown that Alloc-Ncy(Tmob)– OH is compatible with the Fmoc strategy as an alternative to Boc-Ncy(Mob)–OH (used in the Boc strategy) for introducing a norcystine bridge in peptides by SPPS. The optical purity, easy removal of the  $N^{\alpha}$ -Alloc protection (during chain elongation step), and the sulfhydryl Tmob protection (during the cleavage of peptide from resin) clearly demonstrate that Alloc-Ncy(TMob)–OH is a preferred choice for Fmoc-based SPPS.

## Acknowledgments

We thank Ron Kaiser and Charleen Miller for technical assistance, Thomas Baiga and Dr. Joseph Noel for  ${}^{1}H$ ,  $13<sup>13</sup>C$  NMR, and chiral HPLC analyses. We thank Dr. David Chatenet for critical reading of the manuscript. We thank Debbie Doan for manuscript preparation. This work was supported by NIH Grants DK059953 and DK026741. J.R. is the Dr. Frederik Paulsen Chair in Neurosciences Professor.

## Supplementary data

<span id="page-3-0"></span>Experimental procedures for the synthesis of amino acids are given in [Scheme 1](#page-1-0) and for the synthesis of peptide analog 9 in [Table 1.](#page-2-0) Supplementary data associated with this article can be found, in the online version, at [doi:10.1016/j.tetlet.2007.05.082](http://dx.doi.org/10.1016/j.tetlet.2007.05.082).

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- 10. Compounds 3 and 5 were obtained in quantitative yields from 1 and 4, respectively. Compounds 4a–d and 5a–d were purified by column chromatography. The racemic amino acids 4a–d were obtained in 35–65% yield after

purification  $(4a = 65\%, 4b = 54\%, 4c = 47\%$  and  $4d = 35\%$ ). The crude 4d contained approximately 15% of insoluble polymeric material.

- 11. Compound 6d: oil;  $[\alpha]_D^{25} + 42.40$  (c 1.0, MeOH); <sup>1</sup>H NMR  $(300 \text{ MHz}, \text{ DMSO-}d_6)$ : 7.96  $(d, 1H, J = 8.7 \text{ Hz})$ , 6.21 (s, 2H), 5.98–5.85 (m, 1H), 5.32 (dd, 1H,  $J = 17.1$ , 1.2 Hz), 5.19 (dd, 1H,  $J = 10.5$ , 1.2 Hz), 5.12 (d, 1H,  $J = 8.7$  Hz), 4.51 (d, 2H,  $J = 5.1$  Hz), 3.76 (s, 2H), 3.75 (s, 9H); <sup>13</sup>C NMR (75 MHz, DMSO-d6): 170.03, 160.23, 158.34, 158.30, 155.03, 133.34, 133.29, 117.07, 105.77, 90.67, 64.64, 56.17, 55.68, 55.16, 22.46; HRMS Calcd for  $C_{16}H_{21}NO_7S$ : 394.0931 (M+Na<sup>+</sup>). Found: 394.0920  $(M+Na<sup>+</sup>)$ , 2.8 ppm error.
- 12. The unreacted D-methyl esters were eluted with a mixture of EtOAc/hexane (25:75) and the resolved Alloc-Ncy( $t$ Bu/ Tmob)–OH were eluted with EtOAc/MeOH (85:15).
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