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Synthesis of protected norcysteines for SPPS compatible with Fmoc strategy

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Abstract—We report the synthesis of racemic Alloc-Ncy(Tmob)–OH, the resolution of its methyl ester and demonstrate its application to form a norcystine bridge in octreotide-amide using the Fmoc strategy on solid phase. *N*-Alloc and *S*-Tmob protections of norcysteine (Ncy) were found to be a preferred choice for Fmoc strategy over three other protected norcysteines synthesized, that is, Fmoc-Ncy(*t*Bu)–OH, Alloc-Ncy(*t*Bu)–OH, and Alloc-Ncy(Trt)–OH. © 2007 Elsevier Ltd. All rights reserved.

Norcysteine (Ncy) or α -thiolglycine (H₂N–CH(SH)– COOH) is an unnatural amino acid possessing an electronegative sulfur atom attached directly to the α -carbon atom. Recently, we described the synthesis of Boc-D,L-Ncy(Mob)–OH, the resolution of its methyl ester, and the introduction of both D- and L-Ncy in cyclic gonadotropin-releasing hormone (GnRH) analogs.¹ Boc-Ncy(Mob)–OH is compatible with SPPS using Boc strategy and can be introduced in peptides as a bridge head to constrain peptide conformation via norcysteine-containing disulfide bridges that are shorter in ring size than the cystine bridges by one or two methylene groups. Herein we describe the synthesis of N- and S-protected norcysteines for Fmoc strategy.

In studies directed toward the protected norcysteines for Fmoc strategy, the α -amino group of norcysteine was protected with Fmoc² and Alloc,³ as both can be easily removed during SPPS under basic and neutral conditions, respectively. The sulfhydryl function was protected either with *t*Bu⁴/Trt⁵/Tmob⁶ for their stability during deprotection of Fmoc/Alloc groups and for their lability⁷ after the cleavage of the desired peptide from the resin or during the cleavage step. The synthesis of racemic N- and S-protected norcysteines (**4a**–**d**) is illustrated in Scheme 1. In short, refluxing Fmoc- or Alloc

carbamate (1) and glyoxylic acid monohydrate (2) in acetone for 5 h or stirring in diethylether at room temperature (rt) overnight yielded the α -hydroxy intermediate (3). The reaction of *tert*-butylthiol/tritylthiol/ 2,4,6-trimethoxybenzylthiol⁸ in toluene with 3 in the presence of PTSA afforded the racemic N- and S-protected norcysteines (4a-d). We attempted to separate the enantiomers of 4a-d by stereoselective enzymatic resolution of their methyl esters 5a-d using papain.¹ Methyl esters (5a-d), which are the preferred substrate for the papain-catalyzed hydrolysis,⁹ were obtained by reacting the racemic amino acids (4a-d) with trimethylsilyldiazomethane.¹⁰ Our attempts to enzymatically resolve the racemic methyl esters 5a and 5c using papain were unsuccessful. The enzymatic resolution of 5a and **5c** with α -chymotrypsin and subtilisin also failed, and may be attributed to the bulkier Fmoc/Trt groups, which may affect the substrate recognition. However, we were successful in resolving racemic methyl esters 5b and 5d using papain¹ to optically enriched protected L-norcysteines 6b and $6d^{11}$ with enantiomeric excess of 80% and >98%, respectively. The papain catalyzed hydrolysis was carried out in phosphate buffer (pH 6.2) containing 60% CH₃CN at 25 °C and monitored by chiral RP-HPLC using chiralcel[®] OD-RH[™] column (Fig. 1). After 24 h, the reaction mixture contained 50% acid according to chiral RP-HPLC and was quenched by adding acetic acid. The crude products containing unreacted *D*-methyl esters and the resolved L-acids (6b and 6d) were separated by column chromatography.¹²

Keywords: Norcysteine; Norcystine; SPPS; Somatostatin; Octreotide.

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Scheme 1. Synthesis of N- and S-protected norcysteines. Reagents and conditions: (i) acetone, reflux, 5 h or diethylether, rt, overnight; (ii) *tert*-butylthiol/tritylthiol/2,4,6-trimethoxybenzylthiol, benzene, PTSA, Dean–Stark, reflux, 6 h; (iii) Me₃SiCHN₂, benzene/methanol (4:1); (iv) papain, CH₃CN/buffer (3:2), pH 6.2.



Figure 1. Chiral HPLC profile of the enzymatic hydrolysis of racemic Boc-Alloc-Ncy(Tmob)-OCH₃ (**5d**). Reaction progress (a) initial, retention time (t_R) for racemic ester is 30.34 min and 30.96 min (b) after 24 h, t_R for resolved Alloc-Ncy(Tmob)–OH is 25.32 min and t_R for unreacted Alloc-Ncy(Tmob)–OCH₃ is 30.31 min. The HPLC assay conditions for the chiralcel[®] OD-RHTM reversed-phase column (0.46 cm × 15 cm): buffer A, 0.1% TFA in H₂O, buffer B, CH₃CN in A; gradient elution from 10% B to 70% B in 30 min and then 95% B in 2 min at a flow rate of 0.5 mL/min. UV detection, 0.1 AUFS at 210 nm.

The compatibility of **6b** and **6d** in SPPS to form a norcystine bridge was investigated in somatostatin analog octreotide-amide.¹³ All of the peptides **7–9** (Table 1) were synthesized manually on a 2,4-dimethoxybenzhydrylamine resin (DMBHA-resin,¹⁴ substitution 0.25 mmol/g resin) or Rink Amide AM resin (Novabiochem, substitution, 0.70 mmol/g resin) using the Fmoc strategy.¹⁵

Each coupling reaction was achieved using a threefold excess of amino acid, and utilizing N,N'-diisopropylcarbodiimide (DIC)/1-hydroxybenzotriazole(HOBt)-mediated activation of the carboxyl group in DMF. Piperidine treatment (25% piperidine in DMF) was used for the Fmoc removal and the Alloc deprotection was performed under neutral conditions, that is, Pd(PPh₃)₄/PhSiH₃/DCM¹⁶ in the presence of argon. The fully protected peptido resins [Boc-DPhe¹-Ncy(tBu)²-Phe³-DTrp(Boc)⁴-Lys(Boc)⁵-Thr(tBu)⁶-Ncy(tBu)⁷-Thr(tBu)⁸-resin and Boc-DPhe¹-Ncy(Tmob)²-Phe³-DTrp(Boc)⁴-

Lys(Boc)⁵-Thr(tBu)⁶-Ncy(Tmob)⁷-Thr(tBu)⁸-resin] were cleaved with the cocktail mixture of TFA/H₂O/EDT/ TIS (94:2.5:2.5:1) for 3 h to give the crude peptide **8** and disulfide-reduced form of the peptide **9**, respectively. The excess of TFA was then removed in vacuo and the crude peptides were precipitated by the addition of excess of *tert*-butyl methyl ether. Analysis of the crude peptides by RP-HPLC and mass spectroscopy revealed deprotection of Tmob, but not *t*Bu protection from the sulfhydryl function of Ncy. The linear precursor peptide DPhe¹-Ncy²-Phe³-DTrp⁴-Lys⁵-Thr⁶-Ncy⁷-Thr⁸-NH₂ obtained from the Boc-DPhe¹-Ncy(Tmob)²-Phe³-DTrp(Boc)⁴-Lys(Boc)⁵-Thr(*t*Bu)⁶-Ncy(Tmob)⁷-Thr(*t*Bu)⁸-resin was oxidatively cyclized in the presence of I₂¹⁷ to give the crude cyclic peptide **9** (Fig. 2).

Our attempts to remove *t*Bu protection from peptide **8** using DMSO/TFA mixtures¹⁸ or using Hg(II) acetate¹⁹ failed with noticeable side products on RP-HPLC. Further experiments were directed toward on-resin

Table 1. Characterization of peptides

No.	Peptides	Ring size	Purity (%)		$t_{\rm R}^{\rm c}$ (min)	$MS^{d} (M+H)^{+}$	
			HPLC ^a	CZE ^b		Calcd.	Obsd.
7	Cyclo ₍₂₋₇₎ [DPhe ¹ -Cys ² -Phe ³ -DTrp ⁴ -Lys ⁵ -Thr ⁶ - Cys ⁷ -Thr ⁸ -NH ₂] (Octreotide-amide)	20	99	99	17.4	1032.436	1032.404
8	DPhe ¹ -Ncy(tBu) ² -Phe ³ - D Trp ⁴ -Lys ⁵ -Thr ⁶ -Ncy(tBu) ⁷ -Thr ⁸ -NH ₂	—	98	99	35.8	1118.546	1118.502
9	$Cyclo_{(2-7)}[DPhe^{1}-Ncy^{2}-Phe^{3}-DTrp^{4}-Lys^{5}-Thr^{6}-Ncy^{7}-Thr^{8}-NH_{2}]$	18	99	99	14.9	1004.405	1004.341

^a Percentage purity determined by HPLC using buffer A: TEAP, pH 2.30, buffer B: 60% CH₃CN/40% A under gradient conditions (20% to 50% B over 30 min), at a flow rate of 0.2 mL/min on a Vydac C₁₈ column (0.21 cm × 15 cm, 5 μm particle size, 300 Å pore size). Detection at 214 nm.

^b Percentage purity determined by capillary zone electrophoresis (CZE) using a Beckman P/ACE System 2050 controlled by an IBM Personal system/ 2 model 50Z; field strength of 15 kV at 30 °C. Buffer, 100 mM sodium phosphate (85:15, H₂O:CH₃CN), pH 2.50, on an Agilent µSil bare fusedsilica capillary (75 µm i.d. × 40 cm length). Detection at 214 nm.

^cRetention times under HPLC conditions described above.

^d Mass spectra (MALDI-MS) were measured on an ABI-Voyager DE-STR instrument using saturated solution of α -cyano-4-hydroxycinnamic acid in 0.3% trifluoroacetic acid and 50% acetonitrile as matrix. The calculated [M+H] of the monoisotope was compared with the observed [M+H]⁺ monoisotopic mass.



Figure 2. RP-HPLC profile of (a) crude and (b) purified peptide (9). RP-HPLC conditions: buffer A, TEAP pH 2.30; buffer B, 60% CH₃CN/40% A; gradient elution from 20% to 50% buffer B in 30 min at a flow rate of 0.2 mL/min on a Vydac C₁₈ column (0.21 cm × 15 cm, 5 μ m particle size, 300 Å pore size). UV detection, 0.1 AUFS at 210 nm.

oxidative deblocking of *t*Bu protection using Tl(tfa)₃.²⁰ The fully protected Boc-DPhe¹-Ncy(*t*Bu)²-Phe³-DTrp(Boc)⁴-Lys(Boc)⁵-Thr(*t*Bu)⁶-Ncy(*t*Bu)⁷-Thr(*t*Bu)⁸-DMBHA resin was treated with Tl(tfa)₃ (1.2 equiv), 3 h in DMF-anisole (19:1) at 0 °C. The cleavage of the peptido resin with a cocktail mixture of TFA/H₂O/TIS (95:2.5:2.5) followed by post cleavage workup did not show the desired [Ncy², Ncy⁷]octreotide-amide (**9**) on RP-HPLC.

All of the crude peptides (7-9) were purified²¹ by RP-HPLC in at least two different solvent systems (TEAP pH 2.25 and 0.1% TFA on C_{18} silica). The analytical techniques used for the characterization of the analogs in Table 1 included RP-HPLC with two different solvent systems (0.1% TFA and TEAP pH 2.30) and capillary zone electrophoresis (CZE). Mass spectrometric analysis supported the identity of the intended structures (Table 1). Additionally, the structure of 9 was confirmed by coinjection experiment **RP-HPLC** on with [Ncv², Ncv⁷]octreotide-amide synthesized in parallel using resolved Boc-Ncy(Mob)–OH¹ and Boc strategy.

In conclusion, we have shown that Alloc-Ncy(Tmob)– OH is compatible with the Fmoc strategy as an alternative to Boc-Ncy(Mob)–OH (used in the Boc strategy) for introducing a norcystine bridge in peptides by SPPS. The optical purity, easy removal of the N^{α} -Alloc protection (during chain elongation step), and the sulfhydryl Tmob protection (during the cleavage of peptide from resin) clearly demonstrate that Alloc-Ncy(TMob)–OH is a preferred choice for Fmoc-based SPPS.

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Supplementary data

Experimental procedures for the synthesis of amino acids are given in Scheme 1 and for the synthesis of peptide analog **9** in Table 1. Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.tetlet.2007.05.082.

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- 10. Compounds 3 and 5 were obtained in quantitative yields from 1 and 4, respectively. Compounds 4a-d and 5a-d were purified by column chromatography. The racemic amino acids 4a-d were obtained in 35-65% yield after

purification (4a = 65%, 4b = 54%, 4c = 47% and 4d = 35%). The crude 4d contained approximately 15% of insoluble polymeric material.

- 11. Compound **6d**: oil; $[\alpha]_{25}^{25}$ +42.40 (*c* 1.0, MeOH); ¹H NMR (300 MHz, DMSO-*d*₆): 7.96 (d, 1H, *J* = 8.7 Hz), 6.21 (s, 2H), 5.98–5.85 (m, 1H), 5.32 (dd, 1H, *J* = 17.1, 1.2 Hz), 5.19 (dd, 1H, *J* = 10.5, 1.2 Hz), 5.12 (d, 1H, *J* = 8.7 Hz), 4.51 (d, 2H, *J* = 5.1 Hz), 3.76 (s, 2H), 3.75 (s, 9H); ¹³C NMR (75 MHz, DMSO-*d*₆): 170.03, 160.23, 158.34, 158.30, 155.03, 133.34, 133.29, 117.07, 105.77, 90.67, 64.64, 56.17, 55.68, 55.16, 22.46; HRMS Calcd for C₁₆H₂₁NO₇S: 394.0931 (M+Na⁺). Found: 394.0920 (M+Na⁺), 2.8 ppm error.
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